

**FORPRENE® 6NM901A64/I NERO - TPV**

Physical properties	Value	Unit	Test Standard
Density	59.8	lb/ft <sup>3</sup>	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	363	psi	ISO 37
Tensile stress at 300%, perpendicular	609	psi	ISO 37
Compression set, 70 °C, 22h, Type A	27	%	ISO 815
Tensile strain at break, perpendicular	454	%	ISO 37
Tensile stress at break, perpendicular	812	psi	ISO 37
Shore A hardness-TPE, 15s	67	-	ISO 868
Tear strength, Method Ba, perpendicular	154	lb/in	ISO 34-1
Tensile set (elastomers)	21	%	ASTM D412

**Typical injection moulding processing conditions**

Temperature	Value	Unit
Zone1 temperature	347 - 365	°F
Zone2 temperature	365 - 383	°F
Zone3 temperature	374 - 392	°F
Nozzle temperature	383 - 401	°F
Mold temperature	68 - 104	°F

**Other text information**

**Pre-drying**

3h@80C

**Longer pre-drying times/storage**

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

**Characteristics**

<b>Special Characteristics</b>	Auto spec approved
<b>Processing</b>	Injection molding

**Other Approvals**

OEM	Specification
Stellantis - FCA Group	EMP 60